



Subject:

Performance data

Application: Refrigeration & AC

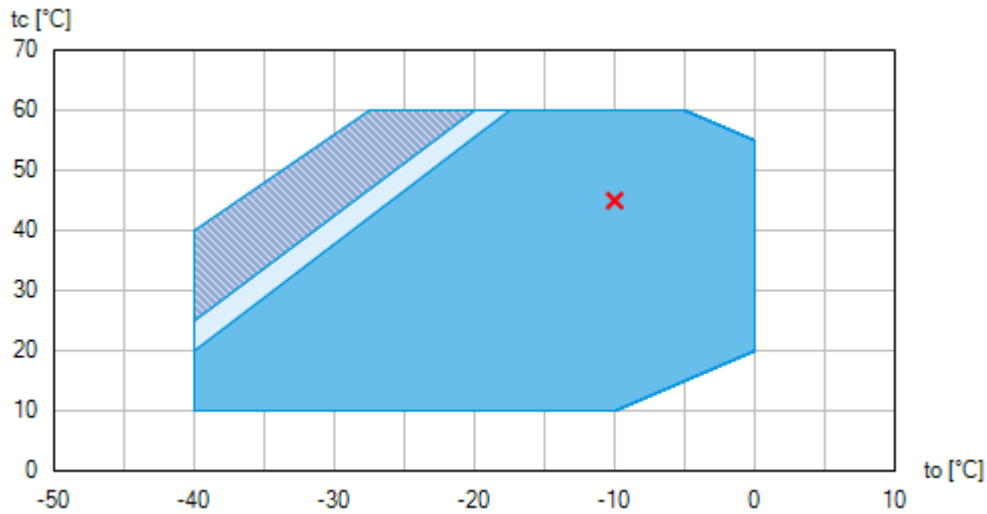
Refrigerant	R449A	Compressor refrigeration capacity	115.00 kW
Reference temperature	Dew point	Evaporator refrigeration capacity	115.00 kW
Power supply	50 Hz, 400 V	Power consumption	47.90 kW
Supply frequency	50 Hz	Current draw (400 V)	85.90 A
Evaporating temperature	-10.0 °C	Coefficient of performance (COP/EER)	2.39
<i>Evaporating pressure (abs.)</i>	<i>3.58 bar</i>	Condensing capacity	163.00 kW
Condensing temperature	45.0 °C	Mass flow	0.825 kg/s
<i>Condensing pressure (abs.)</i>	<i>18.75 bar</i>	Discharge end temperature	81.4 °C ¹⁾
Suction gas superheat	8 K		
Subcooling (outside cond.)	0 K		
Usable superheat	100%		




Preliminary capacity data.

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- 1) The stated value of the discharge end temperature is a mere calculated value. Additional cooling and heat dissipation are not considered. Deviations (particularly in deep freezing applications) from the real measured discharge temperature during operation are possible.

Subject:

Operating limits



-  Unlimited application range
-  Supplementary cooling or reduced suction gas temperature ($\Delta t_{oh} < 20K$)
-  Supplementary cooling and reduced suction gas temperature ($\Delta t_{oh} < 20K$)

Compressor operation is possible within the limits shown on the diagrams of application. Please note the coloured areas. Compressor application limits should not be chosen for design purposes or continuous operation. Axis values refer to dew point (saturated vapour line).

Subject:

Technical data

Number of cylinders / Bore / Stroke	8 / 80 mm / 68 mm
Displacement 50/60 Hz (1450/1740 ¹ /min)	237,90 / 285,50 m ³ /h
Voltage ¹⁾	380-420V Y/YY -3- 50Hz PW
	440-480V Y/YY -3- 60Hz PW
Winding divided into	50% / 50%
Max. working current ²⁾	116.0 A
Max. power consumption ²⁾	67.1 kW
Starting current (rotor blocked) ²⁾	433.0 / 610.0 A
Motor protection	INT69 G
Protection terminal box	IP 65
Weight	455 kg
Frequency range ³⁾	25 - 60 Hz
Max. permissible overpressure (g) (LP/HP) ⁴⁾	19 / 28 bar
Connection suction line SV	76 mm - 3 1/8 "
Connection discharge line DV	54 mm - 2 1/8 "
Lubrication	Oil pump
Oil type R134a, R404A, R407A/C/F, R448A, R449A, R450A, R513A	BOCKlub E55
Oil type R22	BOCKlub A46
Oil charge	9,6 Ltr.
Oil sump heater	230 V - 1 - 50/60 Hz, 200 W
Dimensions Length / Width / Height	943 / 648 / 656 mm
Sound power level L _{WA} ⁵⁾	89 dB(A) @ -35 °C / +40 °C
	86 dB(A) @ -10 °C / +45 °C
Sound pressure level L _{pA} ⁵⁾	75 dB(A) @ -35 °C / +40 °C
	72 dB(A) @ -10 °C / +45 °C

1) Tolerance (± 10%) relates to the mean value of the voltage range. Other voltages and current types on request

All data are based on voltage rms values

PW = part winding, motors for part winding starting
 (no start unloaders required)
 Designs for Y/D on request

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Subject:

- 2) - The stated value for the max. power consumption is valid for the adjusted power supply.
 - Starting current (rotor blocked):
 - Part winding (PW) motors: Winding 1 / Winding 1+2
 - Delta/Star (Δ/Y) motors: Δ / Y
 - Take account of the max. operating current / max. power consumption for designing motor contractors, feed lines, fuses and motor protection switches. Motor contractors: Consumption category AC3.
- 3) The maximum permissible working current of the compressor (I_{max}) must not be exceeded. Take account of the guidelines for use of frequency inverter (see compressor assembly instruction or selection software).
- 4) LP = Low pressure
HP = High pressure
- 5) Declared dual-number noise emission values are in accordance with ISO 4871. The corresponding uncertainty to the sound power level is $K_{WA} = 2,5$ dB and to the sound pressure level is $K_{pA} = 2,5$ dB. The values are valid for 50 Hz with the refrigerant R404A at the standard rating points according to EN 12900.
 - A-weighted sound power level L_{WA} (re 1 pW), in decibel. To determine the values, measurement methods of the ISO 3740 standard with accuracy class 2 or higher were used .
 - A-weighted sound pressure level L_{pA} (re 20 μ Pa), in decibel. The values are calculated from the sound power level in accordance with ISO 11203: $L_{pA} = L_{WA} - Q_2$ at a distance of $d = 1$ m to the reference box.

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Subject:

Performance data table

Application: Refrigeration & AC
 Reference temperature: Dew point
 Supply frequency: 50 Hz
 Voltage: 400 V
 Suction gas superheat: 8 K
 Subcooling (outside cond.): 0 K

tc [°C]		to [°C]									
		0.0	-5.0	-10.0	-15.0	-20.0	-25.0	-30.0	-35.0	-40.0	-45.0
10.0	Q [W]			186000	149000	118000	91900	70600	53400	39500	
	P [kW]			29.30	28.30	26.80	24.90	22.60	20.20	17.60	
	I [A]			61.50	60.40	58.70	56.70	54.30	52.00	49.60	
15.0	Q [W]		218000	177000	141000	112000	86700	66400	49700	36200	
	P [kW]		32.90	32.00	30.60	28.60	26.30	23.70	20.90	18.10	
	I [A]		65.80	64.80	63.00	60.80	58.20	55.40	52.70	50.10	
20.0	Q [W]	252000	206000	167000	133000	105000	81300	61900	46000	32800	
	P [kW]	37.10	36.30	34.80	32.90	30.40	27.70	24.70	21.60	18.50	
	I [A]	71.10	70.10	68.20	65.80	62.90	59.70	56.50	53.30	50.40	
25.0	Q [W]	237000	194000	157000	125000	98000	75800	57300	42000	29300	
	P [kW]	41.10	39.70	37.60	35.10	32.20	29.00	25.60	22.20	18.70	
	I [A]	76.40	74.50	71.80	68.60	65.00	61.20	57.50	53.90	50.60	
30.0	Q [W]	223000	182000	147000	117000	91100	70100	52600	38000	25600	
	P [kW]	45.10	43.00	40.40	37.30	33.90	30.20	26.40	22.60	18.80	
	I [A]	82.00	79.10	75.50	71.40	67.10	62.60	58.30	54.30	50.70	
35.0	Q [W]	208000	169000	136000	108000	84000	64300	47800	33800	21900	
	P [kW]	49.10	46.30	43.10	39.40	35.40	31.30	27.00	22.80	18.70	
	I [A]	87.60	83.70	79.10	74.20	69.00	63.90	59.00	54.50	50.60	
40.0	Q [W]	193000	157000	126000	98800	76800	58300	42800	29600	18200	
	P [kW]	53.00	49.50	45.60	41.30	36.80	32.10	27.40	22.70	18.20	
	I [A]	93.30	88.20	82.70	76.70	70.70	64.90	59.40	54.40	50.20	
45.0	Q [W]	178000	144000	115000	90000	69500	52300	37800	25400		
	P [kW]	56.70	52.50	47.90	43.00	37.90	32.70	27.50	22.40		
	I [A]	98.80	92.60	85.90	79.00	72.20	65.60	59.50	54.10		
50.0	Q [W]	163000	131000	104000	81000	62100	46200	32800			
	P [kW]	60.20	55.30	50.00	44.40	38.70	32.90	27.20			
	I [A]	104.00	96.70	88.90	81.00	73.20	65.90	59.20			
55.0	Q [W]	148000	118000	92700	72000	54700	40100	27800			
	P [kW]	63.40	57.70	51.70	45.50	39.20	32.80	26.60			
	I [A]	109.00	101.00	91.50	82.50	73.80	65.70	58.50			
60.0	Q [W]		105000	81800	62900	47200	34000				
	P [kW]		59.90	53.10	46.20	39.20	32.30				
	I [A]		104.00	93.60	83.50	73.90	65.10				

Preliminary capacity data.

-  Supplementary cooling or reduced suction gas temperature ($\Delta t_{oh} < 20K$)
-  Supplementary cooling and reduced suction gas temperature ($\Delta t_{oh} < 20K$)

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BOCK® HGX88e/2735-4
Engine: 380-420V Y/YY -3- 50Hz PW
Refrigerant: R449A



Subject:

t_o Evaporating temperature
t_c Condensing temperature
Q Compressor refrigeration capacity
P Power consumption
I Current draw

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Subject:

Scope of supply

Semi-hermetic eight-cylinder reciprocating compressor with drive motor
Single-section Compressor housing with hermetically integrated electric motor

Winding protection with PTC resistor sensors and electronic trigger unit INT69 G
115-230 V AC, 50/60 Hz, IP00

Oil pump

Possibility of connection of oil level controllers ESK, AC+R or CARLY

Oil pump cover with screw-in option for oil differential pressure sensor DELTA-P II

Possibility of connection of oil level controllers Traxoil ¹⁾

Possibility for connection of oil pressure safety switch MP54

Oil charge:

HG: **BOCK**lub A46

HGX: **BOCK**lub E55

Three sight glasses

Pressure relief valve

Suction and discharge line valve

Inert gas charge

Accessories

Capacity regulator 110 V - 1 - 50/60 Hz, IP65
1-3 capacity regulator = 75/50/25% residual capacity ²⁾

Capacity regulator 230 V - 1 - 50/60 Hz, IP65
1-3 capacity regulator = 75/50/25% residual capacity ²⁾

Cylinder cover prepared for capacity regulator

Oil sump heater 230 V - 1 - 50/60 Hz, 200 W ³⁾

Oil service valve ³⁾

INT69 GTML Diagnose 115-230 V AC, 50/60 Hz, IP00, including oil differential pressure sensor INT250G,
thermal protection thermostat per cylinder covers, (INT69 G not applicable)

Oil pressure safety switch MP54 230 V - 1 - 50/60 Hz, IP20 ⁴⁾

Thermal protection thermostat per cylinder cover ³⁾

Connection piece suction and discharge valve in welding design

Oil differential pressure sensor DELTA-P II 220-240 V - 1 - 50/60 Hz ⁴⁾

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Subject:

Oil temperature sensor (Pt1000, for external evaluation) ³⁾

Hot gas temperature sensor (Pt1000, for external evaluation) ³⁾

Thermal protection thermostat per cylinder cover

USB converter for INT69 G Diagnose and INT69 GTML Diagnose ⁴⁾

Additional fan
230 V AC - 1 - 50 Hz, 97 W, IP44
230 V AC - 1 - 60 Hz, 128 W ⁴⁾

Intermediate adapter for discharge line valve ⁴⁾

Step protection

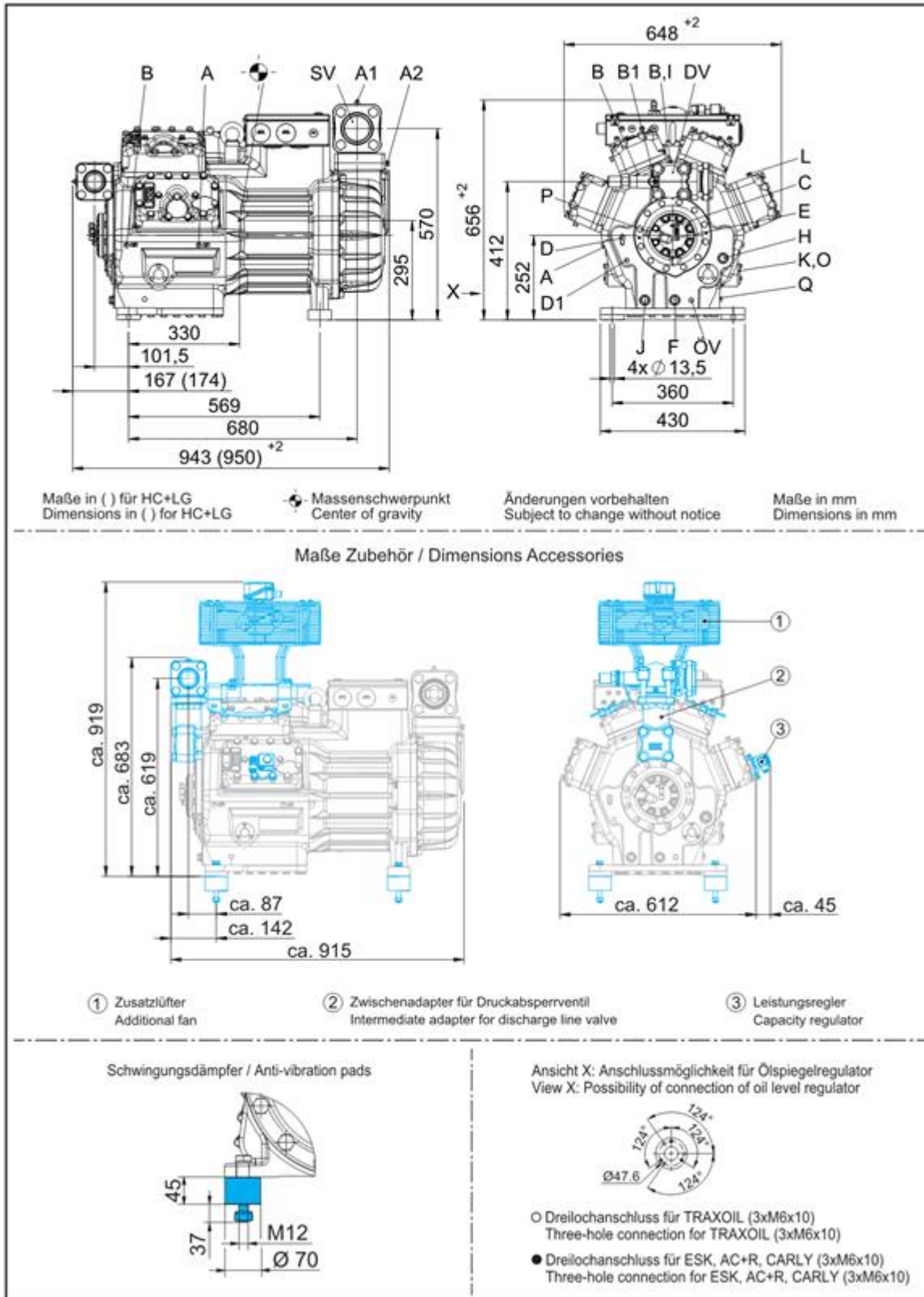
4 anti-vibration pads enclosed

Special voltage and/or frequency (on request)

-
- 1) Only with additional adapter possible
 - 2) Capacity regulator premounted, control unit enclosed
 - 3) Mounted
 - 4) Enclosure

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Dimensions and connections



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SV	Suction line valve, tube \varnothing ¹⁾	76 mm - 3 1/8 "
DV	Discharge line valve, tube \varnothing ¹⁾	54 mm - 2 1/8 "
A	Connection suction side, not lockable	1/8 " NPTF
A1	Connection suction side, lockable	7/16 " UNF
A2	Connection suction side, not lockable	1/4 " NPTF
B	Connection discharge side, not lockable	1/8 " NPTF
B1	Connection discharge side, lockable	7/16 " UNF
C	Connection oil pressure safety switch OIL	7/16 " UNF
D	Connection oil pressure safety switch LP	7/16 " UNF
D1	Connection oil return from oil separator	1/4 " NPTF
E	Connection oil pressure gauge	7/16 " UNF
F	Oil drain	M 22 x 1.5
H	Oil charge plug	M 22 x 1.5
I	Connection hot gas temperature sensor	1/8 " NPTF
J	Connection oil sump heater	M 22 x 1.5
K	Sight glass	-
L	Connection thermal protection thermostat	1/8 " NPTF
O	Connection oil level regulator	3 x M 6
ÖV	Connection oil service valve	1/4 " NPTF
P	Connection oil differential pressure sensor	M 20 x 1.5
Q	Connection oil temperature sensor	1/8 " NPTF

1) Brazing connection

BOCK® HGX88e/2735-4
Engine: 380-420V Y/YY -3- 50Hz PW
Refrigerant: R449A



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Product photo



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