

BOCK® HGX22e/190-4

Engine: 220-240V Δ / 380-420V Y -3- 50Hz

Refrigerant: R513A



Subject:

Performance data

Application: Refrigeration & AC

Refrigerant	R513A	Compressor refrigeration capacity	4.92 kW
Reference temperature	Dew point	Evaporator refrigeration capacity	4.92 kW
Power supply	50 Hz, 400 V	Power consumption	2.20 kW
Supply frequency	50 Hz	Current draw (400 V)	4.39 A
Evaporating temperature	-10.0 °C	Coefficient of performance (COP/EER)	2.23
<i>Evaporating pressure (abs.)</i>	<i>2.23 bar</i>	Condensing capacity	7.12 kW
Condensing temperature	45.0 °C	Mass flow	0.042 kg/s
<i>Condensing pressure (abs.)</i>	<i>12.17 bar</i>	Discharge end temperature	69.8 °C ¹⁾
Suction gas superheat	8 K		
Subcooling (outside cond.)	0 K		
Usable superheat	100%		

Preliminary capacity data.

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- 1) The stated value of the discharge end temperature is a mere calculated value. Additional cooling and heat dissipation are not considered. Deviations (particularly in deep freezing applications) from the real measured discharge temperature during operation are possible.

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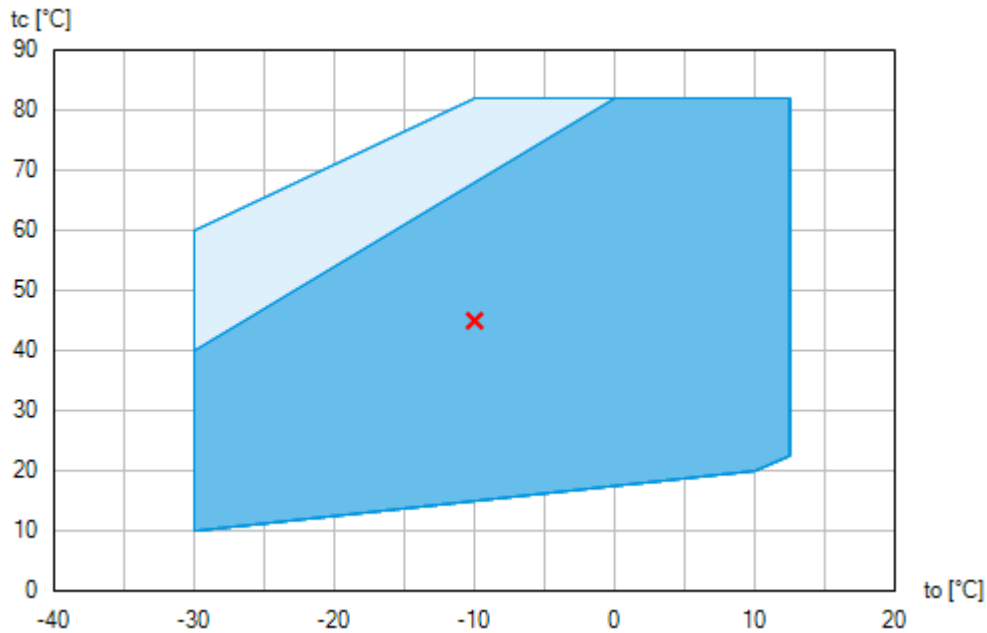
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Subject:

Operating limits



-  Unlimited application range
-  Supplementary cooling or reduced suction gas temperature ($\Delta t_{oh} < 20K$)

Compressor operation is possible within the limits shown on the diagrams of application. Please note the coloured areas. Compressor application limits should not be chosen for design purposes or continuous operation. Axis values refer to dew point (saturated vapour line).

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Technical data

Number of cylinders / Bore / Stroke	2 / 55 mm / 40 mm
Displacement 50/60 Hz (1450/1740 1/min)	16,50 / 19,80 m ³ /h
Voltage 1)	220-240V Δ / 380-420V Y -3- 50Hz
	265-290V Δ / 440-480V Y -3- 60Hz
Max. working current 2)	13.8 / 8.0 A
Max. power consumption 2)	4.8 kW
Starting current (rotor blocked) 2)	69.0 / 40.0 A
Motor protection	INT69 G
Protection terminal box	IP 66
Weight	73 kg
Frequency range 3)	30 -70 Hz
Max. permissible overpressure (g) (LP/HP) 4)	19 / 28 bar
Connection suction line SV	22 mm - 7/8 "
Connection discharge line DV	16 mm - 5/8 "
Lubrication	Oil pump
Oil type R134a, R404A, R407A/C/F, R448A, R449A, R450A, R513A	BOCKlub E55
Oil type R22	BOCKlub A46
Oil charge	1,1 Ltr.
Dimensions Length / Width / Height	468 / 240 / 315 mm
Sound power level L _{WA} 5)	70 dB(A) @ -35 °C / +40 °C
	69 dB(A) @ -10 °C / +45 °C
Sound pressure level L _{pA} 5)	58 dB(A) @ -35 °C / +40 °C
	57 dB(A) @ -10 °C / +45 °C

1) Tolerance (± 10%) relates to the mean value of the voltage range. Other voltages and current types on request

All data are based on voltage rms values

2) - The stated value for the max. power consumption is valid for the adjusted power supply.

- Starting current (rotor blocked):

- Part winding (PW) motors: Winding 1 / Winding 1+2
- Delta/Star (Δ/Y) motors: Δ / Y

- Take account of the max. operating current / max. power consumption for designing motor contractors, feed lines, fuses and motor protection switches. Motor contractors: Consumption category AC3.

3) The maximum permissible working current of the compressor (I_{max}) must not be exceeded. Take account of the guidelines for use of frequency inverter (see compressor assembly instruction or selection software).

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- 4) LP = Low pressure
HP = High pressure
- 5) Declared dual-number noise emission values are in accordance with ISO 4871. The corresponding uncertainty to the sound power level is $K_{WA} = 2,5$ dB and to the sound pressure level is $K_{pA} = 2,5$ dB. The values are valid for 50 Hz with the refrigerant R404A at the standard rating points according to EN 12900.
 - A-weighted sound power level L_{WA} (re 1 pW), in decibel. To determine the values, measurement methods of the ISO 3740 standard with accuracy class 2 or higher were used .
 - A-weighted sound pressure level L_{pA} (re 20 μ Pa), in decibel. The values are calculated from the sound power level in accordance with ISO 11203: $L_{pA} = L_{WA} - Q_2$ at a distance of $d = 1$ m to the reference box.

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Engine: 220-240V Δ / 380-420V Y -3- 50Hz

Refrigerant: R513A



Subject:

Performance data table

Application: Refrigeration & AC
Reference temperature: Dew point
Supply frequency: 50 Hz
Voltage: 400 V
Suction gas superheat: 8 K
Subcooling (outside cond.): 0 K

tc [°C]		to [°C]									
		10.0	5.0	0.0	-5.0	-10.0	-15.0	-20.0	-25.0	-30.0	-35.0
10.0	Q [W]									2840	
	P [kW]									1.15	
	I [A]									3.37	
15.0	Q [W]					7790	6150	4750	3580	2620	
	P [kW]					1.56	1.51	1.42	1.30	1.16	
	I [A]					3.71	3.67	3.59	3.49	3.38	
20.0	Q [W]	16000	13500	11200	9130	7330	5770	4430	3310	2410	
	P [kW]	1.59	1.68	1.73	1.72	1.67	1.59	1.48	1.34	1.18	
	I [A]	3.75	3.83	3.87	3.87	3.82	3.74	3.64	3.52	3.39	
25.0	Q [W]	15200	12800	10600	8580	6860	5370	4100	3040	2190	
	P [kW]	1.88	1.92	1.92	1.87	1.79	1.68	1.54	1.37	1.19	
	I [A]	4.03	4.07	4.07	4.02	3.94	3.82	3.69	3.55	3.40	
30.0	Q [W]	14400	12000	9890	8020	6390	4970	3770	2780	1980	
	P [kW]	2.15	2.15	2.10	2.02	1.90	1.76	1.59	1.41	1.21	
	I [A]	4.33	4.33	4.27	4.18	4.06	3.91	3.74	3.58	3.41	
35.0	Q [W]	13500	11300	9220	7450	5900	4570	3440	2510	1770	
	P [kW]	2.42	2.37	2.28	2.16	2.01	1.84	1.64	1.44	1.22	
	I [A]	4.65	4.59	4.48	4.34	4.17	3.99	3.79	3.60	3.43	
40.0	Q [W]	12600	10500	8540	6870	5410	4160	3110	2250	1570	
	P [kW]	2.67	2.58	2.45	2.29	2.11	1.91	1.69	1.47	1.24	
	I [A]	4.98	4.85	4.69	4.50	4.28	4.06	3.84	3.63	3.44	
45.0	Q [W]	11700	9650	7860	6280	4920	3750	2780	1990	1380	
	P [kW]	2.92	2.78	2.61	2.41	2.20	1.97	1.74	1.49	1.25	
	I [A]	5.30	5.11	4.89	4.65	4.39	4.13	3.88	3.65	3.44	
50.0	Q [W]	10800	8850	7170	5700	4430	3350	2460	1750	1200	
	P [kW]	3.15	2.96	2.76	2.53	2.28	2.03	1.77	1.51	1.25	
	I [A]	5.62	5.37	5.09	4.79	4.49	4.20	3.92	3.67	3.45	
55.0	Q [W]	9840	8050	6470	5110	3940	2960	2150	1510	1030	
	P [kW]	3.36	3.14	2.89	2.63	2.36	2.08	1.80	1.52	1.25	
	I [A]	5.93	5.61	5.27	4.92	4.58	4.25	3.94	3.67	3.44	
60.0	Q [W]	8910	7240	5780	4520	3460	2570	1860	1290	872.00	
	P [kW]	3.56	3.29	3.01	2.72	2.41	2.11	1.81	1.52	1.23	
	I [A]	6.22	5.83	5.43	5.03	4.65	4.29	3.96	3.67	3.43	
65.0	Q [W]	7980	6430	5080	3940	2980	2200	1570	1090		
	P [kW]	3.74	3.43	3.11	2.79	2.46	2.13	1.81	1.50		
	I [A]	6.48	6.03	5.57	5.13	4.70	4.31	3.96	3.66		
70.0	Q [W]	7040	5610	4400	3370	2520	1840	1300			
	P [kW]	3.90	3.55	3.20	2.84	2.49	2.14	1.80			
	I [A]	6.72	6.21	5.69	5.20	4.74	4.32	3.95			
75.0	Q [W]	6100	4810	3710	2810	2070	1490				
	P [kW]	4.04	3.65	3.26	2.88	2.49	2.12				
	I [A]	6.93	6.35	5.79	5.25	4.75	4.30				

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80.0	Q [W]	5170	4000	3040	2250	1630					
	P [kW]	4.15	3.73	3.31	2.89	2.49					
	I [A]	7.10	6.47	5.85	5.27	4.74					

Preliminary capacity data.



Supplementary cooling or reduced suction gas temperature ($\Delta t_{oh} < 20K$)

- t_o* Evaporating temperature
- t_c* Condensing temperature
- Q* Compressor refrigeration capacity
- P* Power consumption
- I* Current draw

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Subject:

Scope of supply

Semi-hermetic two cylinder reciprocating compressor with drive motor
Single-section compressor housing with hermetically integrated electric motor

Winding protection with PTC resistor sensors and electronic trigger unit INT69 G
115-230 V AC, 50/60 Hz, IP00

Oil pump

Possibility for connection of oil pressure safety switch MP55

Possibility of connection of oil level controllers ESK, Traxoil, AC+R or CARLY ¹⁾

Oil charge:

HG: **BOCK**lub A46

HGX: **BOCK**lub E55

Sight glass

Suction and discharge line valve

Inert gas charge

Accessories

Oil sump heater

110-240 V - 1 - 50/60 Hz, 50-120 W, IP66

PTC heater self-regulating

Oil pressure safety switch MP55 230 V - 1 - 50/60 Hz, IP20 ²⁾

USB converter for INT69 G Diagnose ²⁾

INT69 G Diagnose 115-230 V AC, 50/60 Hz, IP00 (INT69 G not applicable)

Thermal protection thermostat per cylinder cover ³⁾

Hot gas temperature sensor (Pt1000, for external evaluation) ³⁾

Thermal protection thermostat per cylinder cover

Additional fan

230 V AC - 1 - 50 Hz, 97 W, IP44

230 V AC - 1 - 60 Hz, 128 W ²⁾

4 anti-vibration pads enclosed

Special voltage and/or frequency (on request)

1) Only with additional adapter possible

2) Enclosure

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3) Mounted

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Subject:

Dimensions and connections

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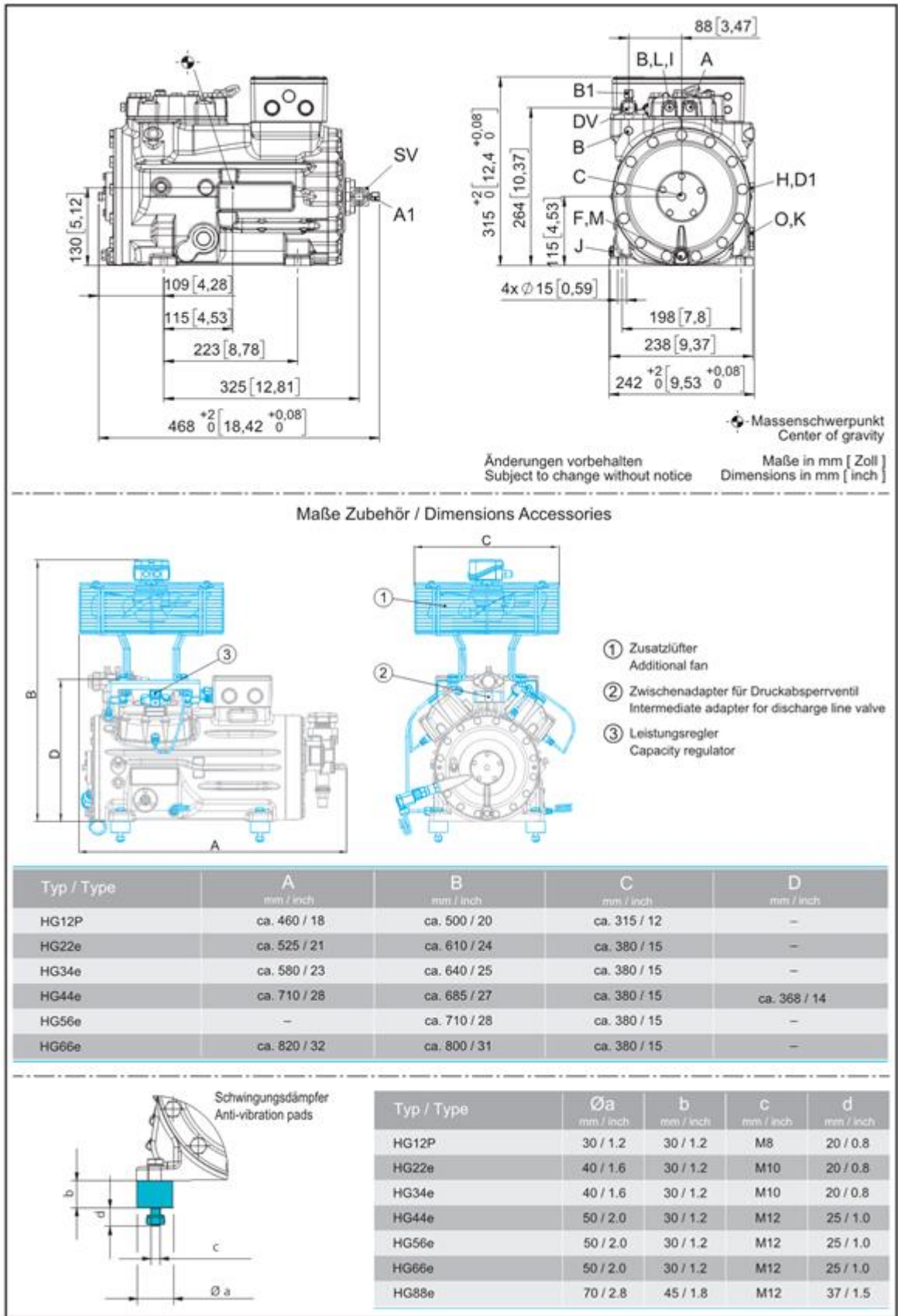
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**Subject:**

SV	Suction line valve, tube \varnothing ¹⁾	22 mm - 7/8 "
DV	Discharge line valve, tube \varnothing ¹⁾	16 mm - 5/8 "
A	Connection suction side, not lockable	1/8 " NPTF
A1	Connection suction side, lockable	7/16 " UNF
B	Connection discharge side, not lockable	1/8 " NPTF
B1	Connection discharge side, lockable	7/16 " UNF
C	Connection oil pressure safety switch OIL	1/8 " NPTF
D1	Connection oil return from oil separator	1/4 " NPTF
F	Oil drain	M 12 x 1.5
H	Oil charge plug	1/4 " NPTF
I	Connection hot gas temperature sensor	1/8 " NPTF
J	Connection oil sump heater	3/8 " NPTF
K	Sight glass	1 1/8 " - 18 UNEF
L	Connection thermal protection thermostat	1/8 " NPTF
M	Oil strainer	M 12 x 1.5
O	Connection oil level regulator	1 1/8 " - 18 UNEF

1) Brazing connection

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Product photo



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