

## Spare part list for HGX44e/770-4 S (up to DK 056)

Position	Item No.	Description	Quantity
50	51027	GASKET-LOWER VALVE PLATE $\varnothing$ 70	2 pc
60	51050	VALVE PLATE CPL. $\varnothing$ 65/70	2 pc
70	51023	GASKET-UPPER VALVE PLATE	2 pc
71	50344	CYLINDER PIN 3M6x14	2 pc
100	07940	DECOMPRESSION VALVE M24X1,5	1 pc
110	05791	SEAL RING 24,2x27,8x2	1 pc
170	51020	CYLINDER COVER STANDARD	2 pc
178	05514	LOCKING SCREW 1/8"NPTF	4 pc
180	51352	HEX.HEAD SCREW M10X95	16 pc
185	50019	HEX.HEAD SCREW M10X55	4 pc
186	60050	CYLINDER HEAD SCREW M8X55	2 pc
210	50636	GASKET-VALVE FLANGE	1 pc
220	06034	HEX.HEAD SCREW M10X65	2 pc
221	05646	DISC A10,5	2 pc
270	07212	PISTON PIN $\varnothing$ 15X10X46	4 pc
280	05551	CIRCLIP 15X1 DIN 472	8 pc
290	51079	TAPERED COMPR.RING PISTON 70	4 pc
300	51080	PLAIN COMPR.RING PIS.70 CHR.	4 pc
312	05404	HEX.HEAD SCREW M6X20	5 pc
320	05784	CAP NUT M22X1,5	1 pc
321	05789	CAP NUT 7/16"UNF	1 pc
322	05514	LOCKING SCREW 1/8"NPTF	1 pc
330	07128	SHUT-OFF VALVE (AL)	1 pc
332	50233	THREADED PIN M10X14	2 pc
340	05067	GASKET RING 42X34X1	1 pc
350	04367	SOLDERED BUSH $\varnothing$ 28	1 pc
360	04329	FLANGE OVAL 16MM	1 pc
380	05447	HEX.HEAD SCREW M10X35	2 pc
470	51022	GASKET-BEARING FL.+MOTOR COVER	1 pc
480	05447	HEX.HEAD SCREW M10X35	16 pc
505	50960	PLUG $\varnothing$ 17	1 pc
510	05801	LOCKING SCREW 1/4"NPTF	1 pc
520	05514	LOCKING SCREW 1/8"NPTF	1 pc
527	06400	LOCKING SCREW M22X1,5	1 pc
528	05342	SEAL RING 22x27x2	1 pc
532	05514	LOCKING SCREW 1/8"NPTF	2 pc

570	06082	SIGHT GLASS ø60	1 pc
580	05402	HEX.HEAD SCREW M6X16	3 pc
590	06218	O-RING ø32,99x2,62	1 pc
600	05788	RING SCREW M10	1 pc
720	51017	MOTOR COVER 11+15KW	1 pc
721	51022	GASKET-BEARING FL.+MOTOR COVER	1 pc
740	05776	HEX.HEAD SCREW M10X60	16 pc
782	51475	THRUST WASHER ø78Xø52X2	1 pc
790	06654	FEATHER KEY A12X8X50 DIN 6885	1 pc
800	04424	DISC ø50X12,5X12	1 pc
810	05666	SPRING WASHER B12	1 pc
820	05465	HEX.HEAD SCREW M12X65/PREC.	1 pc
1020	50047	THREADED PIN M8X16/PREC.	1 pc
1050	06747	TERMINAL BOARD	1 pc
1055	07766	INSULATION FOIL F.S/SS	1 pc
1060	06559	GASKET-TERMINAL BOARD	1 pc
1070	05421	HEX.HEAD SCREW M8X25	10 pc
1100	06061	HEX.HEAD SCREW M6X12 - A2	1 pc
1120	06043	LOCK WASHER S M6	12 pc
1121	06043	LOCK WASHER S M6	1 pc
1125	05654	LOCK WASHER S M8 - A2	6 pc
1130	05741	BRIDGE ELECTRIC CONNECTION	3 pc
1150	05629	HEX.HEAD NUT M8 - A2	6 pc
1160	06626	HEX.HEAD SCREW M6X10	6 pc
1177	51057	SPACER SLEEVE ø50xø43x6,3	1 pc
1179	50015	FEATHER KEY A5X5X25 DIN 6885	1 pc
	50048	AS OF DESIGN KEY 041 FEATHER KEY A4.87X5X30 UP TO DESIGN KEY 040	1 pc
1190	06574	FILTER SUCTION SIDE	1 pc
1201	05796	CAP NUT M27X2	1 pc
1202	05528 05545 05800	UNION NUT 7/16"UNF SEALING CAP 7/16"UNF SCREW-IN FITTING DIN 8906	1 pc 1 pc 1 pc
1204	05113	GASKET RING 52X38X1,0	1 pc
1205	06009	SOLDERED BUSH ø42	1 pc
1206	05787	SQUARE FLANGE (NS32-38)	1 pc
1207	05463	HEX.HEAD SCREW M12X50	4 pc
1210	05097	GASKET RING 70X54X1,0	1 pc
1220	05467	HEX.HEAD SCREW M12X80	4 pc
1230	05097	GASKET RING 70X54X1,0	1 pc

1520	80938	SET-ANTI-VIBRATION PADS	1 pc
1999		----- ASSEMBLY KITS -----	1 pc
2000	80966	SET-VALVE PLATE	2 pc
2005	08459	SET-DECOMPRES.VALVE M24X1,5	1 pc
2020	80950	SET-OIL PUMP	1 pc
2030	80945	SET-PISTON ø70 (CONT.+OPTIM.)	4 pc
2040	80949	SET-PISTON-CONN.W.2 RINGS/70	4 pc
2050	80951	SET-CRANKSHAFT 50 STROKE	1 pc
2060	08084	SET-SHUT-OFF VALVE NS25 (AL)	1 pc
2070	08398	SET-SHUT-OFF VALVE NS38	1 pc
2080	80093	SET-SIGHT GLASS ø60	1 pc
2090	80953	SET-GASKETS NOT SHOWN	1 pc
2100	81085	SET-CONNECTING ROD	4 pc
2110	80954	SET-REAR BEARING FLANGE SPARE PART FOR MACHINES WITHOUT OIL PRESSURE SENS.D-P	1 pc
	81125	SET-REAR BEA.FL.PRE-MA.F.D-P SPARE PART FOR MACHINES WITH D-P FROM FACTORY OR RE-FITTING	1 pc
2120	81367	SET-BEAR.BUSH ASSEMB.HH44+66e	1 pc
2122	81368	SET-BEAR.BUSH HH44e+HG56e+66e	1 pc
2130	80957	SET-MOTOR 15KW S/SS (OPTIM.)	1 pc
2160	08949	SET-TERMINAL BOARD	1 pc
2170	81108	SET-TERMINAL BOX / PA,BLUE	1 pc
2190	81042	SET-INT69 G MOTOR PROT.230V AC	1 pc
2220	80967	SET-OIL STRAINER	1 pc
2250	81343	SET-THRUST WASHER	1 pc
2999		----- ACCESSORIES -----	1 pc
3250	81043	SET-INT69 G DIAGNOSE 230V AC	1 pc
3300	80765	SET-CR10 230V AC	1 pc
	80764	SET-CR10 110V AC	1 pc
	80783	SET-CR10 24V AC	1 pc
	80763	SET-CR10 24V DC	1 pc
	80762	SET-CR10 12V DC	1 pc
3305	81078	SET-CAP.REG.CR10 230V AC	1 pc
	81079	SET-CAP.REG.CR10 110V AC	1 pc
	81080	SET-CAP.REG.CR10 24V AC	1 pc
	81080	SET-CAP.REG.CR10 24V AC	1 pc
	81082	SET-CAP.REG.CR10 12V DC	1 pc
3310	80755	SET-VALVE BODY CR10	1 pc
3311	50636	GASKET-VALVE FLANGE	1 pc
3312	50747	O-RING ø28X2,5	1 pc
3320	80693	SET-SOLENOID COIL 230V AC	1 pc
	80711	SET-SOLENOID COIL 110V AC	1 pc
	80782	SET-SOLENOID COIL 24V AC	1 pc
	80692	SET-SOLENOID COIL 24V DC	1 pc

	80691	SET-SOLENOID COIL 12V DC	1 pc
3322	51021	CYLINDER COVER F.CR	1 pc
3325	51023	GASKET-UPPER VALVE PLATE	1 pc
3330	51352	HEX.HEAD SCREW M10X95	8 pc
3335	60050	CYLINDER HEAD SCREW M8X55	1 pc
3340	06271	HEX.HEAD SCREW M10X70	2 pc
3350	05514	LOCKING SCREW 1/8"NPTF	1 pc
3360	80961	SET-CYLINDER COVER F.CR10	1 pc
3400	81135	SET-ADDIT.VENTILA.ø315/HG44e	1 pc
3410	06808	VENTILATOR CPL.ø315 230V AC	1 pc
3415	81133	SET-ASSEMBLY KIT F.IMP. HG44e	1 pc
3420	51324	HOLDER F.ADDITIONAL VENTILATOR	2 pc
3430	06809	SPACING ROLLER ø20X9	4 pc
3440	06278	HEX.HEAD SCREW M10X80	4 pc
3450	05445	HEX.HEAD SCREW M10X25	4 pc
3460	05646	DISC A10,5	12 pc
3470	05665	SPRING WASHER B10	4 pc
3480	05630	HEX.HEAD NUT M10	4 pc
3500	81139	SET-OIL PRESS.SAFETY SW.MP54	1 pc
3600	07946	SHUT-OFF VALVE 1/4"NPTF-7/16"	1 pc
3650	80968	SET-OIL PRESS.SENSOR+BEAR.FLA.	1 pc
3700	80461	SET-OIL PRESS.SENSOR/DELTA-PII	1 pc
3705	81125	SET-REAR BEA.FL.PRE-MA.F.D-P	1 pc
3710	81264	SET-OIL PRESS.SENSOR/DELTA-PII	1 pc
3720	50225	DELTA-P/INT250 SCREW-IN PART	1 pc
3730	05724	SEAL RING 26x20x1,5	1 pc
3750	80987	SET-OIL TEMP.SENS.CPL.1/8"NPTF	1 pc
3800	08921	SET-THERM PROT.TH.1/8"NPTF	1 pc
3810	81045	SET-USB CONVERTER F.INT69 G D.	1 pc
3820	81047	SET-MODBUS-LAN GATEWAY	1 pc
3830	81130	SET-DP-MODBUS GATEWAY	1 pc
3850	81194	SET-INTERMEDIATE FL.OVAL 27MM	1 pc
3910	80464	SET-START UNL.BOCC-ESS 38	1 pc
3950	80854 81285 81286	SET-OILS.HEAT.160W 230V AC SET-OILS.HEAT.160W 24V DC/V2A SET-OILS.HEAT.160W 360-440V AC	1 pc 1 pc 1 pc
3999	02279 02280 02281  02282	REFR.MACH.OIL SP46 / 1 LTR.CAN REFR.MACH.OIL SP46 / 5 LTR.CAN REFR.MACH.OIL SP46 /20 LTR.CAN NOT SHOWN ONLY FOR R22-COMPRESSORS ! REFR.MACH.OIL SE55 / 1 LTR.CAN	1 pc 1 pc 1 pc  1 pc

	02283 02284	REFR.MACH.OIL SE55 / 5 LTR.CAN REFR.MACH.OIL SE55 /10 LTR.CAN NOT SHOWN ONLY FOR X-COMPRESSORS !	1 pc 1 pc
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