

## Spare part list for HGX12P/90-4 S

Position	Item No.	Description	Quantity
50	50100	GASKET-LOWER VALVE PLATE ø41,5	1 ST
60	05622	VALVE PLATE CPL. ø41,5/45	1 ST
70	50097	GASKET-UPPER VALVE PLATE	1 ST
170	05825	CYLINDER COVER STANDARD	1 ST
178	05514	LOCKING SCREW 1/8"NPTF	2 ST
180	06271	HEX.HEAD SCREW M10X70	3 ST
185	50019	HEX.HEAD SCREW M10X55	5 ST
210	50096	GASKET-VALVE FLANGE	1 ST
220	06330	CYLINDER HEAD SCREW M8X20	2 ST
270	07856	PISTON PIN ø15X10X34	2 ST
275	51192	DISC ø15Xø22X1	4 ST
280	05551	CIRCLIP 15X1 DIN 472	4 ST
290	07886	PISTONRING PISTON 41,5	2 ST
300	07886	PISTONRING PISTON 41,5	2 ST
320	50574	FEATHER KEY 1/8"x1/8"x1/4" AS OF DESIGN KEY 025 (UP T.DK 024 FEATHER K.A3x3x6) ONLY AVAIL.AS COM.AS.KIT/ITEM: 2500	1 ST
330	50095	SHUT-OFF VALVE ø22/SOLD.	1 ST
385	05717	CAP NUT 3/4"UNF	1 ST
470	50089	GASKET-REAR BEARING FLANGE UP TO DESIGN KEY 042	1 ST
	51429	GASKET-REAR BEARING FLANGE AS OF DESIGN KEY 043	1 ST
480	05421	HEX.HEAD SCREW M8X25	11 ST
482	06863	SEAL RING 14x8x1	1 ST
505	50044	PLUG M16X1,5	1 ST
527	05801	LOCKING SCREW 1/4"NPTF	1 ST
570	05361	SIGHT GLASS-INSERT ø22	1 ST
590	06352	O-RING ø28,30X1,78	1 ST
600	50435	TRANSPORT BRACKET	1 ST
610	50104	SEAL DISC 38x25x5	1 ST
620	50105	CIRCLIP 38X1,5 DIN 472	1 ST
720	50093	MOTOR COVER	1 ST
721	50084	GASKET-MOTOR COVER	1 ST
740	06244	HEX.HEAD SCREW M8X30	11 ST
790	50015	FEATHER KEY A5X5X25 DIN 6885	1 ST
800	50102	DISC ø35X8,5X8	1 ST
810	05663	SPRING WASHER A8	1 ST

820	50470	HEX.HEAD SCREW M8X45/PREC.	1 ST
900	50117	DISC	1 ST
1010	05514	LOCKING SCREW 1/8"NPTF	1 ST
1020	50047	THREADED PIN M8X16/PREC.	1 ST
1055	06728	FEEDTHROUGH F. PTC	1 ST
1060	06724	GASKET-TERMINAL BOARD	1 ST
1065	06725	GASKET-PTC FEEDTHROUGH	1 ST
1071	05404	HEX.HEAD SCREW M6X20	2 ST
1090	07006	GASKET-TERMINAL BOX SPARE P. ONLY F. STEEL TERM.B. NOT SHOWN	1 ST
1160	50160	CYLINDER HEAD SCREW M6X12 - A2	1 ST
1163	05193	LOCK WASHER S M6 - A2	1 ST
1164	06702	GROUND CABLE SPARE P. ONLY F. STEEL TERM.B. NOT SHOWN	2 ST
1190	50052	FILTER SUCTION SIDE	1 ST
1200	07155	SHUT-OFF VALVE ø16/SOLD.	1 ST
1202	50232	THREADED PIN M8X1,25/8 LONG	2 ST
1210	50025	GASKET-VALVE FLANGE	1 ST
1220	06067	CYLINDER HEAD SCREW M8X25	2 ST
1230	50025	GASKET-VALVE FLANGE	1 ST
1250	05717	CAP NUT 3/4"UNF	1 ST
1520	08983	SET-FIXING PARTS INDIVIDUALLY ADDED	1 ST
1999		----- ASSEMBLY KITS -----	1 ST
2000	80353	SET-VALVE PLATE	1 ST
2020	81192	SET-OIL PUMP	1 ST
2030	80346	SET-PISTON ø41,5 (CONTOURED)	2 ST
2040	80350	SET-PISTON-CONN.W.2 RINGS/41,5	2 ST
2050	80342	SET-CRANKSHAFT 34 STROKE	1 ST
2060	80343	SET-SHUT-OFF VALVE ø12	1 ST
2070	08859	SET-SHUT-OFF VALVE ø16/SOLD	1 ST
2080	08552	SET-SIGHT GLASS ø22	1 ST
2090	80339	SET-GASKETS NOT SHOWN	1 ST
2100	80340	SET-CONNECTING ROD	2 ST
2110	80341	SET-REAR BEARING FLANGE	1 ST
2120	81411	SET-BEARING BUSH ASSEM.HH12P/e	1 ST
2125	81412	SET-BEARING BUSH HH12P/e	1 ST
2130	80356	SET-MOTOR 1,84KW D/S FOR HG(X)12P/90-4	1 ST

	80357	SET-MOTOR 2,2KW D/S FOR HG(X)12P/90-4 S	1 ST
2150	80579	SET-TERMINAL BOARD	1 ST
2160	81567	SET-TERMINAL BOX / PA,BLUE	1 ST
2190	81042	SET-INT69 G MOTOR PROT.230V AC	1 ST
2220	80284	SET-OIL STRAINER	1 ST
2500	80690	SET-FEATHER KEY NOT SHOWN	1 ST
2999		----- ACCESSORIES -----	1 ST
3400	80319	SET-ADDIT.VENTILA.ø250/HG12P+e	1 ST
3410	50119	VENTILATOR CPL.ø250 230V AC	1 ST
3415	81344	SET-ASSEMBLY KIT F.IMP.HG12P	1 ST
3420	50120	HOLDER F.ADDITIONAL VENTILATOR	1 ST
3450	05176	HEX.HEAD SCREW M10X20	2 ST
3470	05665	SPRING WASHER B10	2 ST
3480	05630	HEX.HEAD NUT M10	2 ST
3500	81140	SET-OIL PRESS. SAFETY SW. MP55	1 ST
3800	08921	SET-THERM PROT.TH.1/8"NPTF	1 ST
3810	80358	SET-THERM PROT.TH.W.FLANGE	1 ST
3950	08028	SET-OILS.HEAT. 110-240V AC	1 ST
3999	02279 02280 02281	REFR.MACH.OIL SP46 / 1 LTR.CAN REFR.MACH.OIL SP46 / 5 LTR.CAN REFR.MACH.OIL SP46 /20 LTR.CAN NOT SHOWN	1 ST 1 ST 1 ST
	02282 02283 02284	ONLY FOR R22-COMPRESSORS ! REFR.MACH.OIL SE55 / 1 LTR.CAN REFR.MACH.OIL SE55 / 5 LTR.CAN REFR.MACH.OIL SE55 /10 LTR.CAN NOT SHOWN ONLY FOR X-COMPRESSORS !	1 ST 1 ST 1 ST