

## Spare part list for HGX44e/475-4 S (as of DK 057)

| Position | Item No. | Description  | Quantity |
|----------|----------|--|----------|
| 50       | 51024    | GASKET-LOWER VALVE PLATE ø55   | 2 pc     |
| 70       | 51023    | GASKET-UPPER VALVE PLATE   | 2 pc     |
| 110      | 05791    | SEAL RING 24,2x27,8x2  | 1 pc     |
| 170      | 51588    | CYLINDER COVER STANDARD,CPL.   | 2 pc     |
| 180      | 51352    | HEX.HEAD SCREW M10X95  | 16 pc    |
| 185      | 50019    | HEX.HEAD SCREW M10X55  | 4 pc     |
| 186      | 60050    | CYLINDER HEAD SCREW M8X55  | 2 pc     |
| 210      | 50636    | GASKET-VALVE FLANGE  | 1 pc     |
| 220      | 06034    | HEX.HEAD SCREW M10X65  | 2 pc     |
| 221      | 05646    | DISC A10,5   | 2 pc     |
| 280      | 05551    | CIRCLIP 15X1 DIN 472   | 8 pc     |
| 290      | 51270    | TAPERED COMPR.RING PISTON 55   | 4 pc     |
| 300      | 51271    | PLAIN COMPR.RING PIS.55 CHR  | 4 pc     |
| 330      | 07128    | SHUT-OFF VALVE (AL)  | 1 pc     |
| 331      | 51714    | CAP NUT 7/16"UNF   | 1 pc     |
| 332      | 50233    | THREADED PIN M10X14  | 2 pc     |
| 334      | 05514    | LOCKING SCREW 1/8"NPTF   | 1 pc     |
| 340      | 05067    | GASKET RING 42X34X1  | 1 pc     |
| 350      | 04367    | SOLDERED BUSH ø28  | 1 pc     |
| 360      | 04329    | FLANGE OVAL 16MM   | 1 pc     |
| 380      | 50287    | CYLINDER HEAD SCREW M10X35   | 2 pc     |
| 385      | 05784    | CAP NUT M22X1,5  | 1 pc     |
| 470      | 51877    | O-RING ø55X2<br>FOR MINERAL OIL-VERSION  | 1 pc     |
|          | 51942    | O-RING ø55x2; X-VERSION<br>FOR ESTER OIL/X-VERSION                                     | 1 pc     |
| 505      | 50044    | PLUG M16X1,5   | 1 pc     |
| 510      | 05801    | LOCKING SCREW 1/4"NPTF   | 1 pc     |
| 516      | 51492    | LOCKING SCREW M12x1,5<br>AS OF DK 057 (OPT.MODEL RANGE)<br>NOT COMPATIBLE UP TO DK 056 | 1 pc     |
| 517      | 51497    | SEAL RING 12x17x1,5<br>AS OF DK 057 (OPT.MODEL RANGE)<br>NOT COMPATIBLE UP TO DK 056   | 1 pc     |
| 520      | 05514    | LOCKING SCREW 1/8"NPTF   | 3 pc     |
| 532      | 05514    | LOCKING SCREW 1/8"NPTF   | 1 pc     |
| 580      | 05402    | HEX.HEAD SCREW M6X16   | 3 pc     |
| 590      | 06218    | O-RING ø32,99x2,62<br>FOR MINERAL OIL-VERSION  | 1 pc     |
|          | 51904    | O-RING ø32,99x2,62; X-VERSION<br>FOR ESTER OIL/X-VERSION                               | 1 pc     |

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| 600  | 05788 | RING SCREW M10   | 1 pc  |
| 741  | 52031 | O-RING $\varnothing$ 10,5x1,5  | 1 pc  |
|      | 51924 | FOR MINERAL OIL-VERSION<br>O-RING $\varnothing$ 10,5x1,5; X-VERSION<br>FOR ESTER OIL/X-VERSION | 1 pc  |
| 742  | 05724 | SEAL RING 26x20x1,5  | 1 pc  |
| 750  | 05447 | HEX.HEAD SCREW M10X35  | 16 pc |
| 760  | 51022 | GASKET-BEARING FL.+MOTOR COVER   | 1 pc  |
| 790  | 06654 | FEATHER KEY A12X8X50 DIN 6885  | 1 pc  |
| 800  | 04425 | DISC $\varnothing$ 50X12,5X8   | 1 pc  |
| 810  | 05666 | SPRING WASHER B12  | 1 pc  |
| 820  | 51046 | HEX.HEAD SCREW M12X55/PREC.  | 1 pc  |
|      | 06837 | FOR HG(X)44e/475-4<br>HEX.HEAD SCREW M12X50/PREC.<br>FOR HG(X)44e/475-4 S                      | 1 pc  |
| 1000 | 51949 | MOTOR COVER 7,5+11KW   | 1 pc  |
| 1010 | 50019 | HEX.HEAD SCREW M10X55  | 16 pc |
| 1017 | 51022 | GASKET-BEARING FL.+MOTOR COVER   | 1 pc  |
| 1060 | 06559 | GASKET-TERMINAL BOARD  | 1 pc  |
| 1100 | 60041 | HEX.HEAD SCREW M6X10 - A2  | 1 pc  |
| 1105 | 05193 | LOCK WASHER S M6 - A2  | 1 pc  |
| 1120 | 06043 | LOCK WASHER S M6   | 12 pc |
| 1160 | 06626 | HEX.HEAD SCREW M6X10   | 6 pc  |
| 1179 | 51638 | FEATHER KEY A5,12X5,12X70<br>AS OF DK 057 (OPT.MODEL RANGE)<br>NOT COMPATIBLE UP TO DK 056     | 1 pc  |
| 1190 | 03370 | FILTER SUCTION SIDE  | 1 pc  |
| 1200 | 07128 | SHUT-OFF VALVE (AL)  | 1 pc  |
| 1201 | 05784 | CAP NUT M22X1,5  | 1 pc  |
| 1202 | 50233 | THREADED PIN M10X14  | 2 pc  |
| 1204 | 05514 | LOCKING SCREW 1/8"NPTF   | 1 pc  |
| 1205 | 51714 | CAP NUT 7/16"UNF   | 1 pc  |
| 1210 | 50636 | GASKET-VALVE FLANGE  | 1 pc  |
| 1220 | 06034 | HEX.HEAD SCREW M10X65  | 2 pc  |
| 1221 | 05646 | DISC A10,5   | 2 pc  |
| 1230 | 50636 | GASKET-VALVE FLANGE  | 1 pc  |
| 1240 | 05067 | GASKET RING 42X34X1  | 1 pc  |
| 1255 | 04329 | FLANGE OVAL 16MM   | 1 pc  |
| 1260 | 05313 | SOLDERED BUSH $\varnothing$ 35   | 1 pc  |
| 1270 | 50287 | CYLINDER HEAD SCREW M10X35   | 2 pc  |
| 1999 |       | ----- ASSEMBLY KITS -----  | 1 pc  |
| 2000 | 80965 | SET-VALVE PLATE  | 2 pc  |

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|------|-------|---|------|
| 2005 | 08459 | SET-DECOMPRES.VALVE M24X1,5   | 1 pc |
| 2020 | 80950 | SET-OIL PUMP  | 1 pc |
| 2030 | 80942 | SET-PISTON ø55 (CONT.+OPTIM.)   | 4 pc |
| 2050 | 80951 | SET-CRANKSHAFT 50 STROKE  | 1 pc |
| 2060 | 08084 | SET-SHUT-OFF VALVE NS25 (AL)  | 1 pc |
| 2070 | 08082 | SET-SHUT-OFF VALVE NS32 (AL)  | 1 pc |
| 2080 | 80093 | SET-SIGHT GLASS ø60   | 1 pc |
| 2090 | 81598 | SET-GASKETS<br>NOT SHOWN  | 1 pc |
| 2100 | 81085 | SET-CONNECTING ROD  | 4 pc |
| 2110 | 81383 | SET-REAR BEA.FL.PRE-MA.F.D-P  | 1 pc |
| 2120 | 81367 | SET-BEAR.BUSH ASSEMB.HH44+66e   | 1 pc |
| 2125 | 81368 | SET-BEAR.BUSH HH44e+HG56e+66e   | 1 pc |
| 2130 | 81391 | SET-MOTOR 7,5KW S/SS [PW50:50]<br>FOR HG(X)44e/475-4<br>AS OF DK 057 (OPT.MODEL RANGE)<br>NOT COMPATIBLE UP TO DK 056   | 1 pc |
|      | 82029 | SET-MOTOR 7,5KW D/S (OPTIM.)<br>FOR HG(X)44e/475-4<br>230/400V 60HZ<br>SPECIAL VOLTAGE  | 1 pc |
|      | 82038 | SET-MOTOR 7,5KW S/SS [PW50:50]<br>FOR HG(X)44e/475-4<br>380-420V 60HZ<br>SPECIAL VOLTAGE  | 1 pc |
|      | 82047 | AS OF DK 057 (OPT.MODEL RANGE)<br>NOT COMPATIBLE UP TO DK 056<br>SET-MOTOR 7,5KW S/SS [PW50:50]<br>FOR HG(X)44e/475-4<br>220-240V 60HZ<br>SPECIAL VOLTAGE   | 1 pc |
|      | 81392 | AS OF DK 057 (OPT.MODEL RANGE)<br>NOT COMPATIBLE UP TO DK 056<br>SET-MOTOR 11KW S/SS [PW50:50]<br>FOR HG(X)44e/475-4 S  | 1 pc |
|      | 82030 | AS OF DK 057 (OPT.MODEL RANGE)<br>NOT COMPATIBLE UP TO DK 056<br>SET-MOTOR 11KW D/S (OPTIM.)<br>FOR HG(X)44e/475-4 S<br>230/400V 60HZ<br>SPECIAL VOLTAGE  | 1 pc |
|      | 82039 | SET-MOTOR 11KW S/SS [PW50:50]<br>FOR HG(X)44e/475-4 S<br>380-420V 60HZ<br>SPECIAL VOLTAGE   | 1 pc |
|      | 82048 | AS OF DK 057 (OPT.MODEL RANGE)<br>NOT COMPATIBLE UP TO DK 056<br>SET-MOTOR 11KW S/SS [PW50:50]<br>FOR HG(X)44e/475-4 S<br>220-240V 60HZ<br>SPECIAL VOLTAGE<br>AS OF DK 057 (OPT.MODEL RANGE)<br>NOT COMPATIBLE UP TO DK 056 | 1 pc |
| 2160 | 08949 | SET-TERMINAL BOARD  | 1 pc |
| 2170 | 81397 | SET-TERMINAL BOX / PA,BLUE  | 1 pc |
| 2190 | 81042 | SET-INT69 G MOTOR PROT.230V AC  | 1 pc |
|      | 81137 | SET-INT69 G MOTOR PROT.24V DC<br>SPECIAL VERSION  | 1 pc |
| 2220 | 81384 | SET-OIL STRAINER<br>AS OF DK 057 (OPT.MODEL RANGE)<br>NOT COMPATIBLE UP TO DK 056   | 1 pc |
| 2250 | 81343 | SET-THRUST WASHER   | 1 pc |

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| 2280 | 81735   | SET-THREADED PIN   | 1 pc   |
| 2999 |   | ----- ACCESSORIES -----  | 1 pc   |
| 3250 | 81043<br>81044  | SET-INT69 G DIAGNOSE 230V AC<br>SET-INT69 GTML DIAGNOSE 230VAC   | 1 pc<br>1 pc                                     |
| 3290 | 81449   | SET-STEP PROTECTION  | 1 pc   |
| 3300 | 81372<br>81373<br><br>81374<br><br>81375              | SET-DCR14 230V AC<br>SET-DCR14 110V AC<br>SPECIAL VERSION<br>SET-DCR14 24V DC<br>SPECIAL VERSION<br>SET-DCR14 12V DC<br>SPECIAL VERSION  | 1 pc<br>1 pc<br><br>1 pc<br><br>1 pc             |
| 3310 | 81380   | SET-VALVE BODY DCR14   | 1 pc   |
| 3311 | 50970<br><br>50636                                    | O-RING ø38X2,5<br>UP TO DESIGN KEY 065<br>GASKET-VALVE FLANGE<br>AS OF DESIGN KEY 066  | 1 pc<br><br>1 pc                                 |
| 3312 | 51914   | O-RING ø28x2,5; X-VERSION  | 1 pc   |
| 3313 | 50636   | GASKET-VALVE FLANGE  | 1 pc   |
| 3320 | 80693<br>80711<br><br>80692<br><br>80782<br><br>80691 | SET-SOLENOID COIL 230V AC<br>SET-SOLENOID COIL 110V AC<br>SPECIAL VERSION<br>SET-SOLENOID COIL 24V DC<br>SPECIAL VERSION<br>SET-SOLENOID COIL 24V AC<br>SPECIAL VERSION<br>SET-SOLENOID COIL 12V DC<br>SPECIAL VERSION | 1 pc<br>1 pc<br><br>1 pc<br><br>1 pc<br><br>1 pc |
| 3322 | 51589   | CYLINDER COV.F.(D)CR10+14,CPL.   | 1 pc   |
| 3325 | 51023   | GASKET-UPPER VALVE PLATE   | 1 pc   |
| 3330 | 51352   | HEX.HEAD SCREW M10X95  | 8 pc   |
| 3335 | 60050   | CYLINDER HEAD SCREW M8X55  | 1 pc   |
| 3340 | 06278   | HEX.HEAD SCREW M10X80  | 2 pc   |
| 3341 | 06271   | HEX.HEAD SCREW M10X70  | 2 pc   |
| 3345 | 05646   | DISC A10,5   | 2 pc   |
| 3350 | 05514   | LOCKING SCREW 1/8"NPTF   | 1 pc   |
| 3360 | 81385   | SET-CYLINDER COV.F.(D)CR10+14  | 1 pc   |
| 3400 | 81135   | SET-ADDIT.VENTILA.ø315/HG44e   | 1 pc   |
| 3410 | 06808   | VENTILATOR CPL.ø315 230V AC  | 1 pc   |
| 3415 | 81133   | SET-ASSEMBLY KIT F.IMP. HG44e  | 1 pc   |
| 3500 | 81139   | SET-OIL PRESS.SAFETY SW.MP54   | 1 pc   |
| 3610 | 82016   | SET-INJECTION NOZZLE   | 1 pc   |
| 3650 | 81382   | SET-OIL PRESS.SENSOR+BEAR.FLA.<br>UP TO DESIGN KEY 069<br>FOR RETROFIT NECESSARY   | 1 pc   |
| 3700 | 81858<br>81254  | SET-OIL PRESS.SENSOR/DELTA-PII<br>SET-OIL PRESS.SENSOR/INT250G<br>(INCL.SCREW-IN PART+SW.PART)   | 1 pc<br>1 pc                                     |
| 3710 | 81264<br><br>81276                                    | SET-OIL PRESS.SENSOR/DELTA-PII<br>(ONLY SWITCH PART)<br>SET-OIL PRESS.SENSOR/INT250G<br>(ONLY SWITCH PART)   | 1 pc<br><br>1 pc                                 |

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|------|-------|---|------|
| 3720 | 82202 | SET-SCREW-IN P.DELTA-P/INT250   | 1 pc |
| 3730 | 52031 | O-RING ø10,5x1,5<br>FOR MINERAL OIL-VERSION                           | 1 pc |
|      | 51924 | O-RING ø10,5x1,5; X-VERSION<br>FOR ESTER OIL/X-VERSION                | 1 pc |
| 3740 | 05724 | SEAL RING 26x20x1,5   | 1 pc |
| 3745 | 51022 | GASKET-BEARING FL.+MOTOR COVER  | 1 pc |
| 3750 | 80987 | SET-OIL TEMP.SENS.CPL.1/8"NPTF<br>KTY SCREW-IN SENSOR                 | 1 pc |
|      | 82122 | SET-OIL TEMP.SENS.CPL.1/8"NPTF<br>Pt1000 SCREW-IN SENSOR              | 1 pc |
| 3800 | 08921 | SET-THERM PROT.TH.1/8"NPTF  | 1 pc |
| 3810 | 81045 | SET-USB CONVERTER F.INT69 G D.  | 1 pc |
| 3850 | 82284 | SET-HOT GAS TEMPERATURE SENSOR  | 1 pc |
| 3900 | 81194 | SET-INTERMEDIATE FL.OVAL 27MM   | 1 pc |
| 3950 | 81252 | SET-OILS.HEAT.160W 230V AC/V2A  | 1 pc |
|      | 81592 | SET-OILS.HEAT.160W 24V DC/V2A<br>SPECIAL VERSION                      | 1 pc |
|      | 81593 | SET-OILS.HEAT.160W 360-440V AC<br>SPECIAL VERSION                     | 1 pc |
| 3990 | 80938 | SET-ANTI-VIBRATION PADS   | 1 pc |
| 3995 | 82100 | SET-COLOR CANS 6x150ML<br>NOT SHOWN                                   | 1 pc |
| 3999 | 02524 | OIL BOCKLub A46 / 1 LTR.CAN   | 1 pc |
|      | 02525 | OIL BOCKLub A46 / 5 LTR.CAN<br>NOT SHOWN                              | 1 pc |
|      | 02520 | ONLY FOR R22-COMPRESSORS !<br>OIL BOCKLub E55 / 1 LTR.CAN             | 1 pc |
|      | 02521 | OIL BOCKLub E55 / 5 LTR.CAN   | 1 pc |
|      | 02522 | OIL BOCKLub E55 / 10 LTR.CAN<br>NOT SHOWN<br>ONLY FOR X-COMPRESSORS ! | 1 pc |